

**Garant**

**Indexable insert for turning SCMT 120408, for finish machining, Grade: HB7120-1**

**Order data**

Order number	260750 HB7120-1
GTIN	4045197818287
Item class	21G

**Technical description**

Main application	M
Corner radius	0.8 mm
Cutting depth $a_p$	0.2 - 1.5 mm
Chip breaker	VS
Grade	HB7120-1
Cutting conditions	continuous
Cutting speed $v_c$ main application	90 - 290 m/min
Feed $f$	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 120408

Number of changes/inserts	4
Type of product	Indexable insert for turning